

## Drives

- ◆ Use variable-speed drives for large variable loads.
- ◆ Use high-efficiency gear sets.
- ◆ Use precision alignment.
- ◆ Check belt tension regularly.
- ◆ Eliminate variable-pitch pulleys.
- ◆ Use flat belts as alternatives to v-belts.
- ◆ Use synthetic lubricants for large gearboxes.
- ◆ Eliminate eddy current couplings.
- ◆ Shut them off when not needed.